

PENSACOLA MILL



Pensacola Mill Site Specific Rules

From Hwy 29, take Muscogee Road to Gate 5 or Tree Street to Gate 3 or Gate 1/ Scale House. **30°36'22.1"N 87°19'24.2"W**

- Smoking & smokeless tobacco allowed only in designated areas.
- All damage & injuries must be reported to leaving mill. Incident reports must be completed. Once you leave facility, claims are no longer accepted. Woodyard trucks must stay where the damage occurred until investigated.
- Passengers not working for the contracted company are not permitted in the mill. No pets without special permission.
- Do not block walkways or exits and stop at all railroad crossings.
- Air ride trailers must have air bags deflated prior to loading. If the driver can't or won't disconnect the air lines to deflate the bags, then we will not load the trailers due to the safety risk.
- Drivers are responsible for the cleanliness of trailer before unloading/loading.
- Additional training may be required upon arrival.

Chemical Requirements

- Grounding of trailer required for methanol and turpentine. Grounding applied must be verified by IP operator before chemical transfer can begin.

Woodyard Requirements

- Driver of log trucks 50ft from truck during the unloading process inside bunker cages.
- Assist in the unloading process by flagging operator during last bite from grapple.
- Chip and bark trucks check unloading ramps for loaders or personnel before backing up on ramp.
- Chip trucks insure truck dump ramp is clear of debris such as chips or bark.
- Obey traffic signs.

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Standard Truck Driver Rules – Applies to all Drivers



The use of mobile phones, hands-free devices, and radios is prohibited while walking or driving on site.



Obey posted speed limits – 10 mph unless otherwise posted.



Personal Protective Equipment (PPE) is required on site. Check with site for required items. Drivers must have the following PPE & clothing in cab: safety glasses, ANSI Class II hi-visibility clothing, closed-toe shoes, hearing protection, hard hat, long pants & shirts with sleeves.



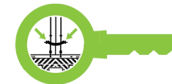
Drivers must exit cab and proceed to safe zone. Follow instructions when exiting cab.



Maintain 3 points of contact getting in/out of truck.



Secure tractor and trailer. Tandems must be slid to rear for loading/unloading/dropping.



Use trailer door safety straps for all dry-van deliveries. See process on page 3.



Pay attention to hazards, moving vehicles & intersections.



Report unsafe situations, safety incidents, & spills to an IP representative immediately.



Follow facility & task specific requirements not stated above.

Refer to page 2 for additional chemical, wood, chip, and flatbed safety instructions.

Bulk Chemical Truck Safety Requirements

- Chemical PPE requirements:
 - Impervious chemical gloves for all chemicals
 - Corrosive chemicals: Splash goggles, face shield w/extended neck protection, chemical resistant jacket with hood and pants.
- While unloading, stay within view of unloading site & within 25 feet of your truck.
- DO NOT begin unloading until an IP Employee meets with you, reviews your paper work, confirms you are at the right spot, and authorizes start of process (by unlocking the connection point).
- Drivers must sign a "Chemical Unloading Permit".
- Drivers are required to follow site loading and unloading procedures.
- Fall Protection must be worn where required. Platforms and fall protection cages are provided and must be used. Fall arrest systems must be used.
- If none provided, 3 points of contact must be maintained to open air valve.

Wood, Chip & Fiber Fuel Truck Safety Requirements

- Radios required for truck positioning under crane and wood storage yards.
- Stay in vehicle except when unbinding, untarping, or during unloading process. While being unloaded, exit vehicle and stay in designated safe area. This includes safety cages while unloading round wood deliveries.
- Round wood drivers must be in unbinding station before removing straps.
- Remove load flags/lights at the unbinding station or other designated area.
- Chip and fiber drivers must use untarping stations to pull tarp from the top of the trailer.
- All first time fiber supply drivers must schedule and go through an orientation prior to delivery of first load by calling the Pensacola Mill Scale House at 850-232-9120.

Flatbed Safety Requirements

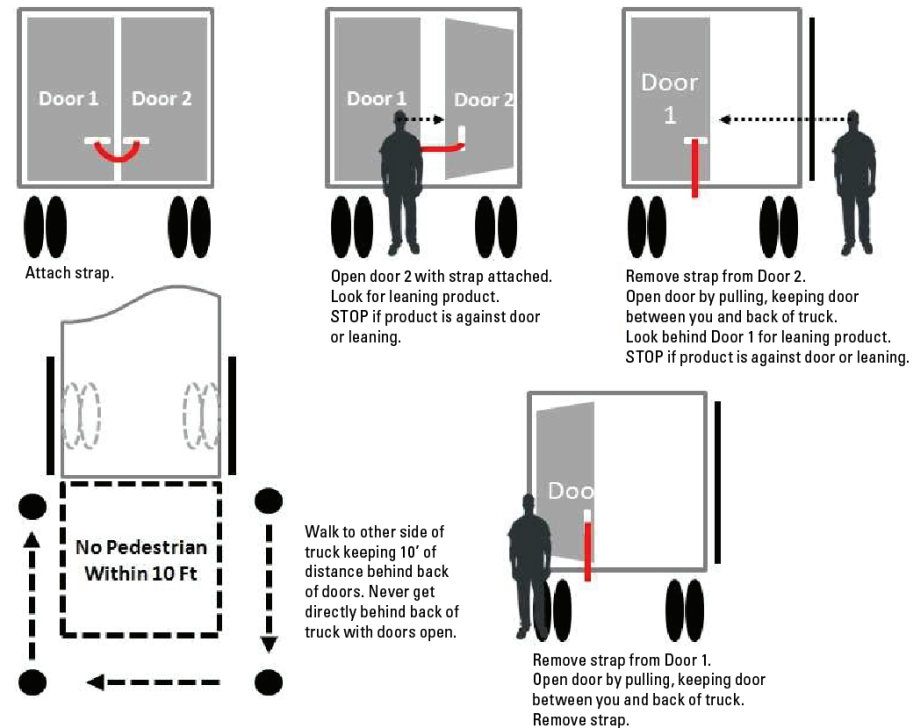
- Stay clear of Material Handling Equipment loading and unloading trailer.
- Ensure pedestrians are clear of area when strapping/unstrapping load.
- Drivers are responsible for strapping, unstrapping and securing the load. Strapping must be done in a designated area.
- Be aware of body positioning when loosening/tightening straps. Stay out of the line of fire to avoid injury.
- To prevent falls, drivers must work from the ground level to perform loading/unloading or securement tasks.
- When the job/task cannot be performed at ground level:
 - Use 3 points of contact when accessing the trailer or portable stairs.
 - Use spotters on both sides of the trailer.
 - Other fall protection includes portable guardrails mounted on trailer sides, use of aerial work platforms or mobile cranes, and fixed fall protection systems.

2

International Paper Trailer Door Safety Strap Procedure

ALL TRUCKS MUST REGISTER THROUGH A STAFFED GATE / SHIPPING OFFICE TO RECEIVE UNLOADING INSTRUCTIONS

- **Attach safety strap to both doors BEFORE opening.**
- If straps are too large to attach to latch mechanism hole, ask for a "modified strap".
- A modified strap can be passed behind locking bars and the hook can then be attached to the loop.
- Modified straps can be used in place of existing straps on most trailer door types.
- During process, look for unstable or leaning product touching doors.
- **Do not position head inside the trailer.**
- If product is unstable or touching door, **STOP! & notify an IP employee.**
- If clear, proceed to the next step outlined below.



3